

**(Attached Table 2)**

**: Main Purposes of Use Assumed in the Regular Business of Health Insurance Society**

**1. Purpose of use necessary for insurance benefits to the insured, etc.**

[Examples of internal use by health insurance societies, etc.]

- Confirmation of insured persons' eligibility, certification of dependents, and management of issuance of health insurance certificates
- Implementation of insurance benefits and additional benefits
- Paperwork to be used as stipulated in the Number Law

[Cases involving the provision of information to other businesses, etc.]

- Outsourcing of translation for overseas medical care expenses
- Reimbursement to non-life insurance companies, etc. for third-party acts
- In order to apply for the joint project for high-cost medical benefits implemented by Kenpo-ren, we will send a copy of receipts and an application form with a partial description of the contents to the following organization to receive subsidies for medical expenses.

<To be sent to>

Health Insurance Federation of Japan (Kenpo-ren) subsidy grant project group / Staff in charge of high-cost medical care [Outsourcing company : Japan Productivity Center, ICT Healthcare Promotion Department and partner companies.]

- Information coordination as stipulated in the Number Law
- Outsourcing of data processing of the qualifications of the insured, etc.

**2. The purpose of use necessary for the collection of insurance premiums, etc.**

[Examples of internal use by health insurance societies, etc.]

- Grasping the standard monthly remuneration and standard bonus amount
- Collection of health insurance premiums, nursing care insurance premiums, and adjustment insurance premiums

**3. Purposes of use necessary for health services**

[Examples of internal use by health insurance societies, etc.]

- Health checkups, health guidance, and health consultation for the purpose of health maintenance and promotion
- Implementation of specific health checkups and health guidance
- Operation of health promotion facilities (massage rooms)

[Cases involving the provision of information to other businesses, etc.]

- Management of implementation status of specific health checkups and health guidance and reporting to the government
- Entrustment of health guidance and health consultation to industrial physicians
- Outsourcing of medical checkups to medical institutions
- Outsourcing the operation of health promotion facilities (massage rooms)
- Provision of health checkup results to employers as part of collaborative health
- Notification of medical expenses to insured persons, etc.

#### **4. Purposes of use necessary for examination and payment of medical fees**

[Examples of internal use by health insurance societies, etc.]

- Inspection and examination of the contents of medical fee statements (receipts), etc.

[Cases involving the provision of information to other businesses, etc.]

- Commissioned inspection and examination of receipt data

#### **5. Purposes of use necessary for stabilizing the operation of the health insurance society**

[Examples of internal use by health insurance societies, etc.]

- Medical cost analysis and disease analysis

[Cases involving the provision of information to other businesses, etc.]

- Outsourcing of data processing, etc. for medical cost analysis and medical cost notification
- Participation in the medical cost analysis business at the headquarters of the Federation of Health Insurance Societies.

#### **6. Others**

[Examples of internal use by health insurance societies, etc.]

- Basic materials for maintenance and improvement of operations in the management and operation of the health insurance society

[Cases involving the provision of information to other businesses, etc.]

- Consultation or notification, etc., to insurance companies, medical institutions, etc., in the administration of third-party indemnification

#### **7. Specified personal information**

Purpose of use in information coordination with other medical insurers or administrative organizations (hereinafter referred to as "other organizations") as specified in Article 19, Item 7 of the Number Act

[In case of receiving information from other organizations for the execution of the affairs of the society]

- Benefit information, etc., related to the examination of insurance benefits such as injury and illness allowances and high-cost medical care expenses
- Information on taxation and tax exemption for determining the burden classification of elderly beneficiaries, etc.
- Qualification information at other institutions related to insured qualification acquisition work
- Information related to taxation, tax exemption, resident registration, etc., related to the certification of dependents

[When the association provides information for the execution of other organizations' affairs]

- Information related to insurance benefits at the association in relation to the administration of benefits at other organizations, such as high-cost medical care expenses, maternity, and funeral-related benefits
- Information related to qualification acquisition and dependent qualification in the society related to qualification confirmation work of other organizations, such as qualification acquisition and dependent certification.